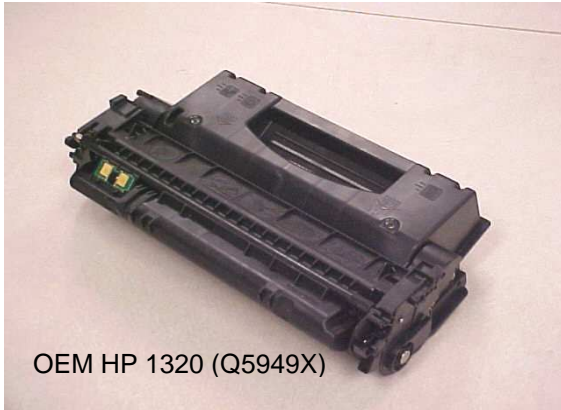


Oasis #P2CP1320 Conversion Kit

Oasis Imaging Products, Inc. Technical Support: 800-322-8922 ext 110



Parts Included in the Oasis P2CP1320 Conversion Kit: P2015 Large waste hopper, PCR saddles, PCR saddle springs, PCR contact, PCR contact trigger, OPC pin, hinge pins, drum bearing plate, and mounting screw.

P2015 Left End Cap includes: Hopper tension spring, metal contact, mounting screws.

P2015 Right End Cap includes: Hopper tension spring, mounting screws.

The following conversions can be made with the Oasis P2CP1320 Conversion Kit.

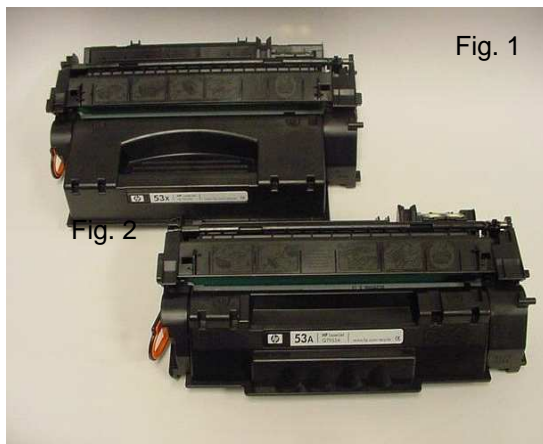


Fig. 1: Convert an OEM HP1320 Standard X Cartridge (49X) to a P2015 Standard X Cartridge (53X).

Fig. 2: Convert an OEM HP1320 Starter A Cartridge (49A) to a P2015 Starter A Cartridge (53A).

Note: We will illustrate the conversion for the OEM HP1320 Standard X Cartridge (49X).The conversion steps for the OEM HP1320 Starter A Cartridge (49A) is similar.

Waste Hopper Side Installation



1. Disassemble and thoroughly clean the OEM HP P2015 parts, if they are to be re-used. Screw the wiper blade onto the P2CP1320 Waste Hopper and tighten (Fig. 3). Lubricate the Wiper Blade with toner.



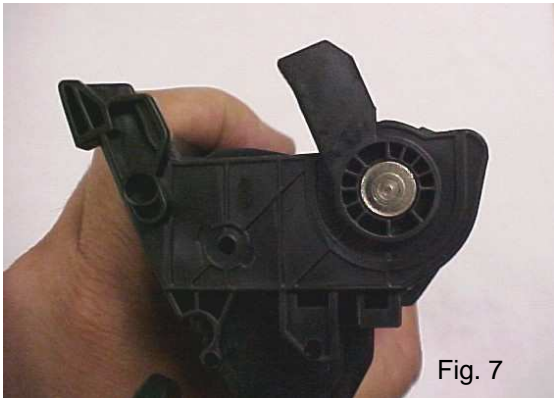
2. Assemble the PCR by pushing the PCR ends into the saddles. Add conductive grease to the black PCR saddle and check for conductivity across the contact and PCR using a multimeter (Fig. 4).



3. Place the OPC Drum into the Waste Hopper (Fig. 5).



4. Attach the Bearing Plate with the supplied screw (Fig. 6).



5. Insert the OPC Drum Pin (Fig. 7). The Waste Hopper Section is now assembled.



6. Insert the spring into the Trigger Arm (Fig. 8).



7. Assemble the Trigger Arm and insert the locking pin as shown (Fig. 9).

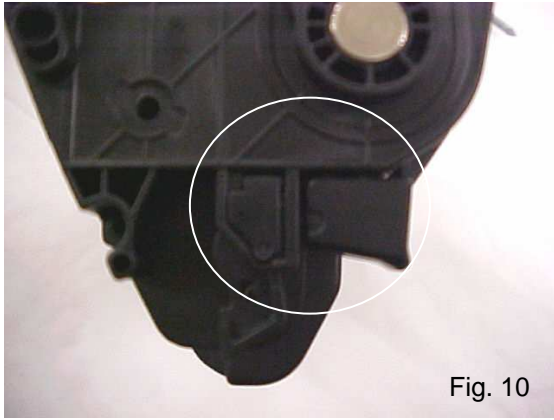


Fig. 10

8. Trigger Arm Locking Pin Assembly. This will fix the PCR Contact Trigger into position (Fig. 10).

Toner Hopper Side Installation

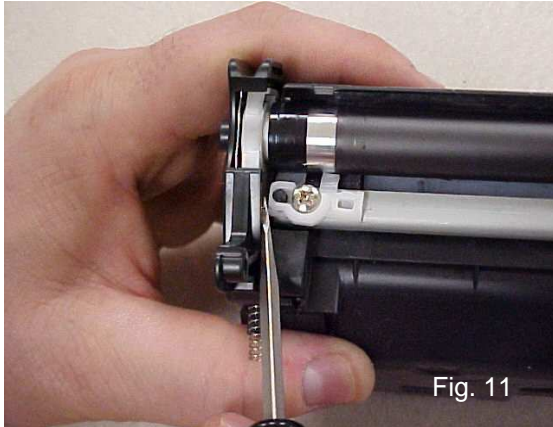


Fig. 11

9. Fig. 11 shows an OEM HP 1320 toner hopper. Disassemble the OEM left and right end caps and discard. Disassemble the Mag Roller and bushings, Mag Roller Wiper Blades, and Doctor Blade. Thoroughly clean all the components and reassemble referencing Oasis HP 1320 Cartridge Remanufacturing Instructions.



Fig. 12

10. Assemble the P2CP1320 Left End Cap onto the left side of the toner hopper. The left end cap includes the Pull Tab Feature without the OEM Orange Clip. Clips are available separately, or you can use the original OEM Clip. Tighten all the screws on the Left End Cap (Fig. 12).

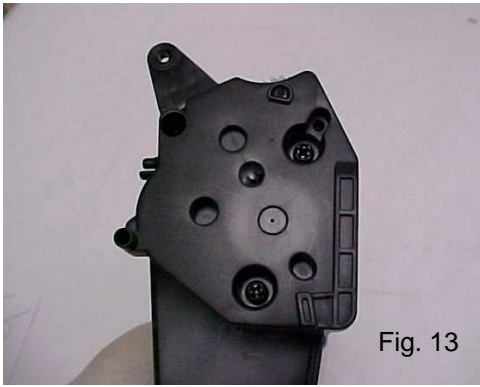


Fig. 13

11. Make sure the PCR, right stabilizer, and gear assembly are oriented correctly. Assemble the P2CP1320 Right End Cap onto the right side of the hopper and tighten the two screws (Fig. 13).



Fig. 14

12. Attach the two Hopper Tension Springs to the Right and Left End Caps (Fig.14).

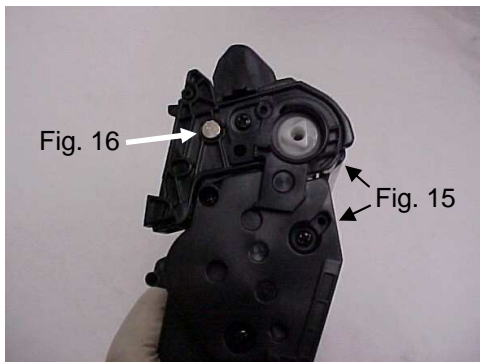


Fig. 16

Fig. 15

14. Assemble the Toner and Waste side of the cartridge together (Fig. 15).

13. Insert the hinge pin on both sides of the cartridge to hold assembly together (Fig. 16).

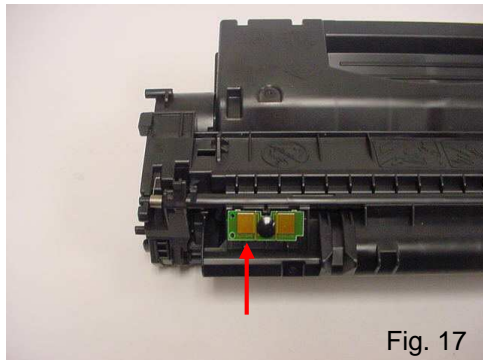


Fig. 17

15. Install the appropriate chip (Fig. 17). The conversion from an HP1320 cartridge to an HP P2015 cartridge is complete.

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