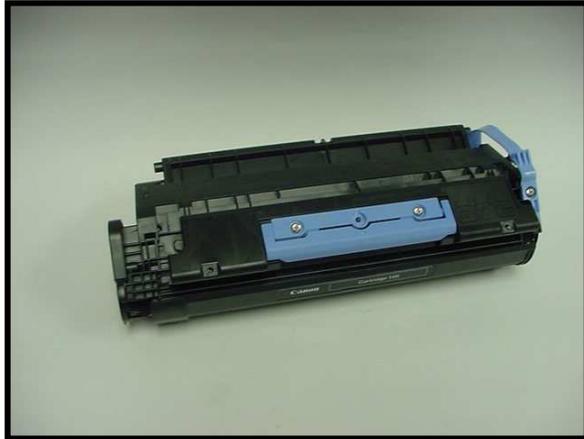


Remanufacturing Instructions

Canon ImageClass MF 6500 series (106 Cartridge)

For Technical Support, please call Memphis, TN at (888) 757-0762 or Nashua, NH at (888) 833-5727.



Reference Information:

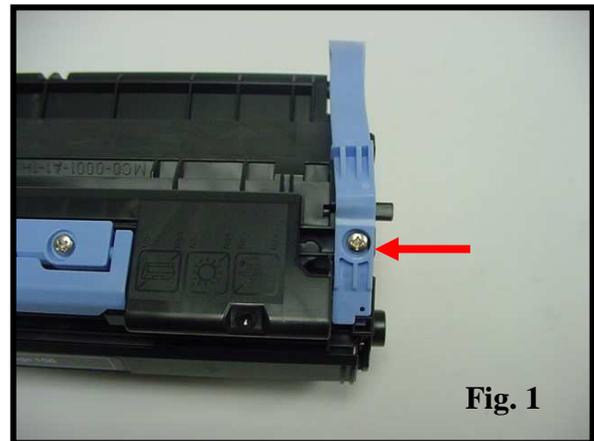
OEM Part#

0264B001AA (106)

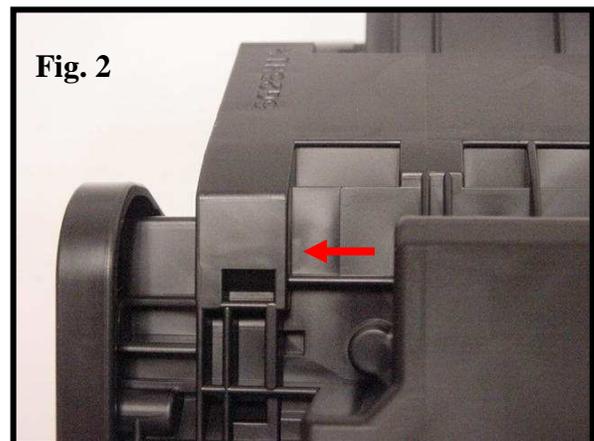
Yield @ 5 %

5000

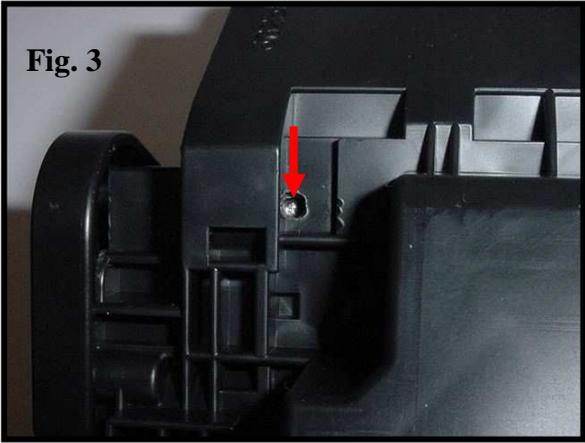
1. Remove one screw from the blue handle on the end of the cartridge (Fig. 1). Remove the blue handle.



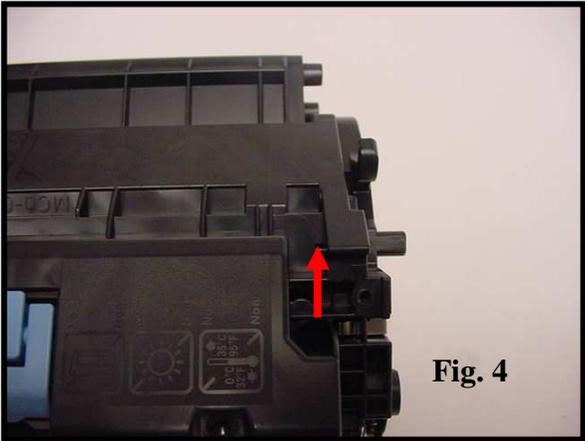
2. Pins located on each end of the cartridge secure the two cartridge halves. Using a 3/32 inch drill bit, drill a hole in the area indicated approximately 3/16 of an inch in depth (Fig. 2).



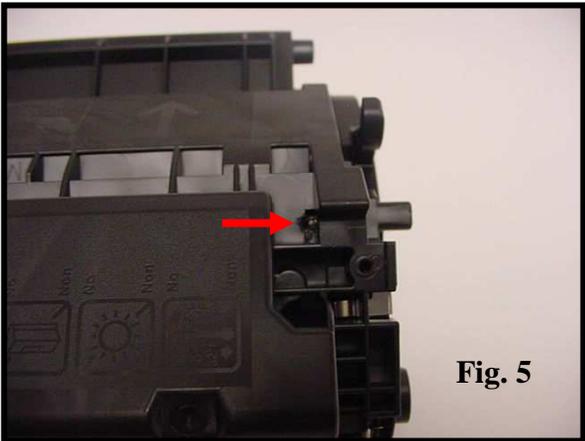
3. Once the hole is drilled in the correct area indicated in figure two the pin will be exposed (Fig.3). Do not remove the pin at this time.



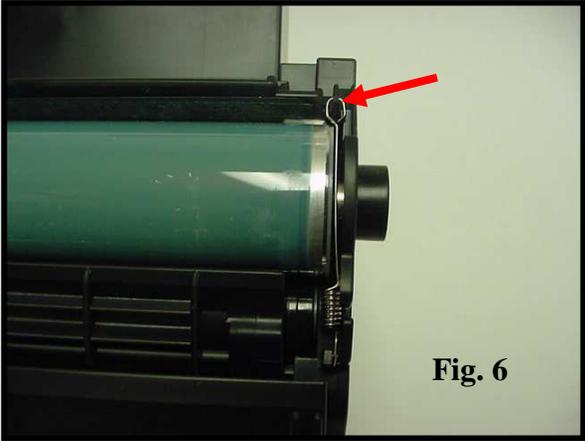
4. On the opposite side of the cartridge drill a hole in the area indicated (Fig. 4) to get access to the second pin.



5. Once the hole is drilled in the correct area indicated in figure four the pin will be exposed (Fig.5). Do not remove the pin at this time.



6. Open the drum shutter door. Use a spring hook tool to remove the tension spring from the non - geared end of the drum (Fig 6).



7. Remove two screws from the drum stabilizer (Fig. 7).

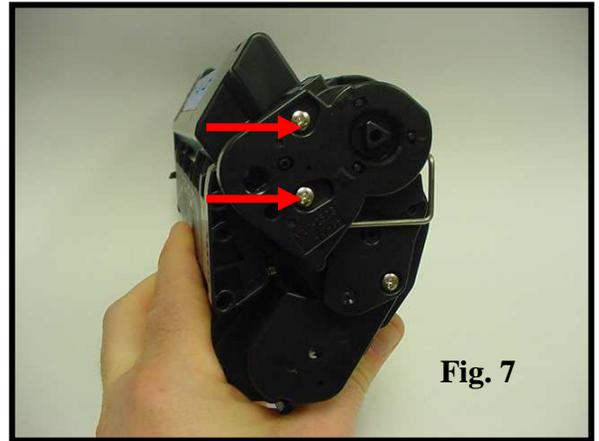


Fig. 7

8. Remove the drum stabilizer (Fig. 8).



Fig. 8

9. Push the pins out from the pre drilled holes on each end of the cartridge (Fig. 9). Once the pin is exposed, you can remove it with needle nose pliers.

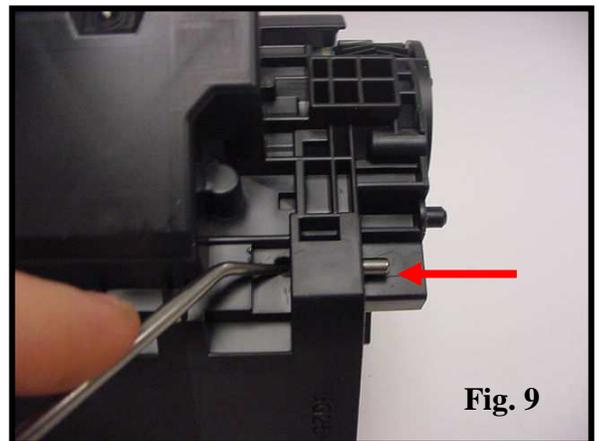


Fig. 9

10. Once both pins are removed, separate the cartridge halves (Fig. 10).



Fig. 10

11. Grasp the drum by the gear and remove the drum from the cartridge (Fig.11). There is no need to remove the drum axle.

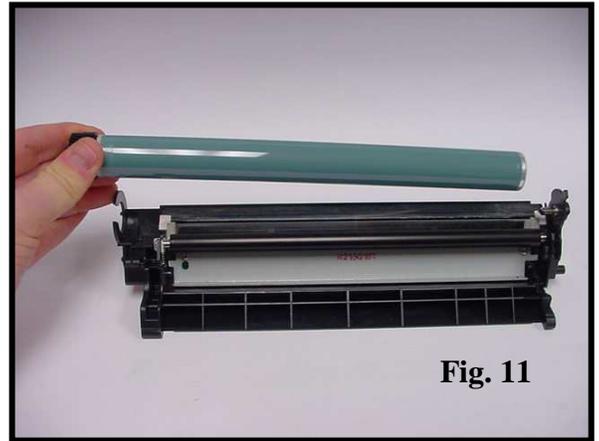


Fig. 11

12. Remove the PCR (Fig. 12).



Fig. 12

13. Remove two screws from the wiper blade (Fig. 13).

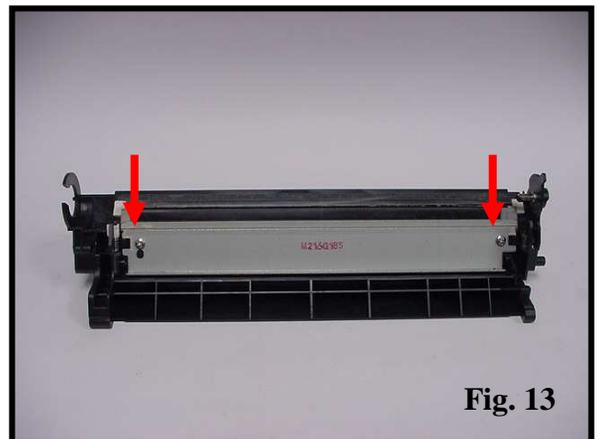


Fig. 13

14. Remove the wiper blade and clean all residual toner from the waste bin (Fig. 14).



Fig. 14

15. Clean or replace all components. Clean all contacts of conductive grease and re-apply. The drum stabilizer as well as the blue handle and tension spring are put back onto the cartridge once the two halves have been connected with cartridge pins. The remainder of the components in the waste bin can be reassembled at this time (Fig. 15).

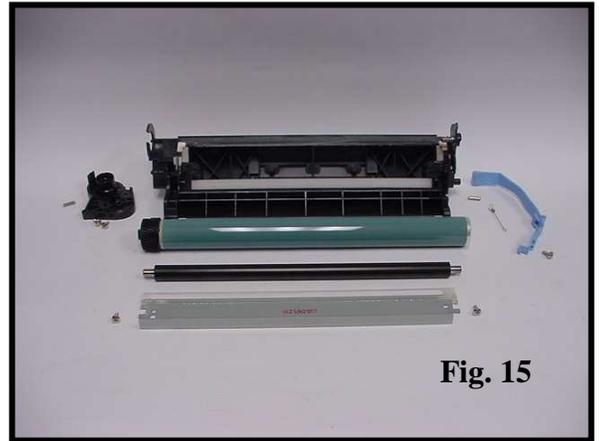


Fig. 15

16. On the toner hopper, remove the metal bar on the drum shutter from the cartridge (Fig. 16).

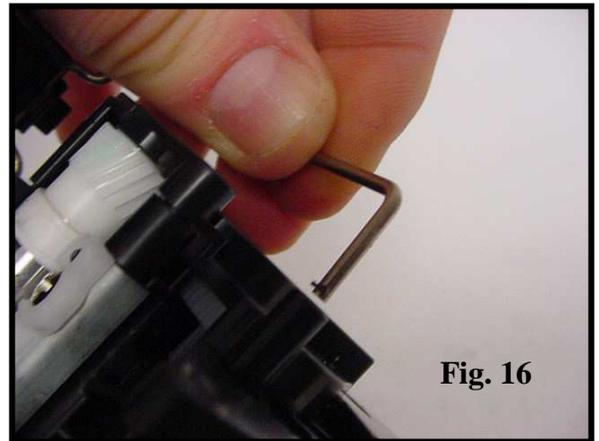


Fig. 16

17. On the shutter arm on the opposite end of the hopper, release the locking tab (Fig.17) on the arm to remove the drum shutter.



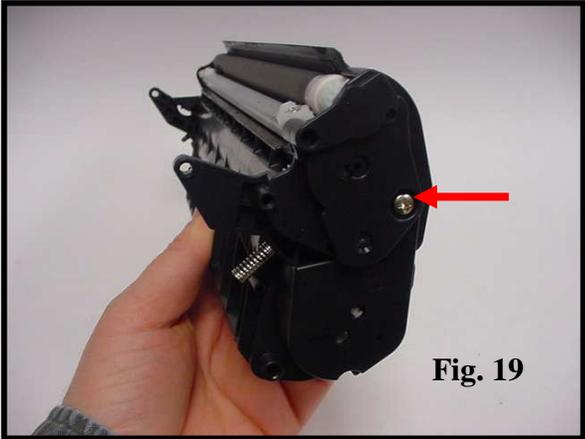
Fig. 17

18. Note the position of the spring on the shutter arm for reassembly (Fig. 18).

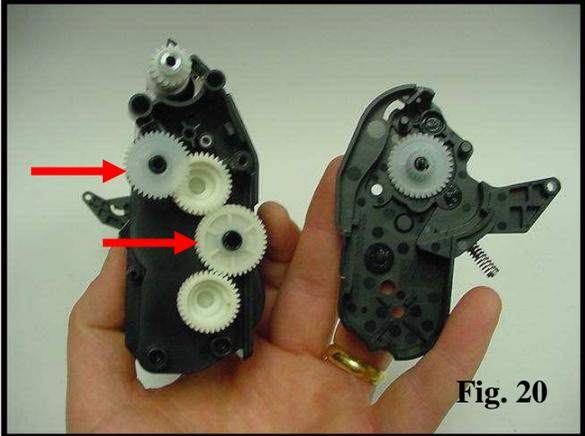


Fig. 18

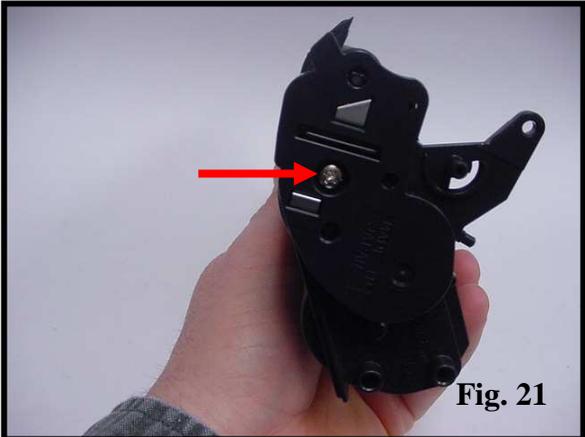
19. Remove one screw from the end cap on the gear side of the toner hopper (Fig.19).



20. Remove the end cap. Remove two gears from the toner hopper so they are not lost during the cleaning process (Fig. 20).



21. On the opposite side of the toner hopper, remove one screw that secures the end cap (Fig. 21).



22. Remove the end cap (Fig. 22).



23. Remove the mag roller (Fig. 23).



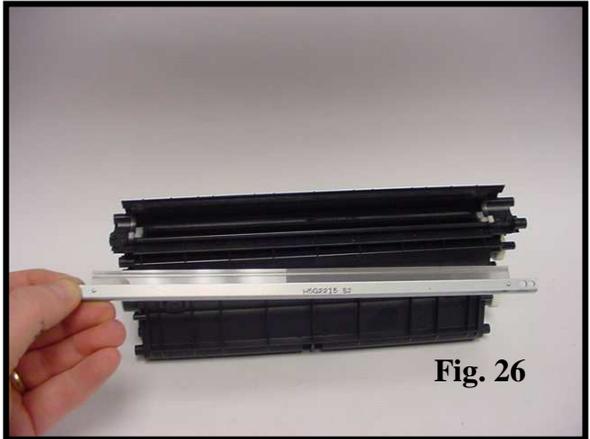
24. Remove two screws that secure the doctor blade (Fig. 24).



25. Once the screws are removed remove the mag plastic wipers (Fig. 25).



26. Remove the doctor blade (Fig.26).



27. Remove the white fill plug from the left side of the cartridge and dump all residual toner from the hopper. Clean with a vacuum or compressed air. Seal the cartridge if necessary. Fill hopper with correct gram load. Clean or replace all components. Clean mag contact points of conductive grease and reapply. Reassemble in reverse order (Fig. 27)



Fig. 27

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