

Remanufacturing Instructions

Brother HL2040 (DR350)

For Technical Support, please call (800) 322 8992 ext 110



OEM Reference Information:

Part #
DR350

Yield @ 5%
12000

1. Locate the C-ring located on the non geared end of the drum axle (Fig. 1).

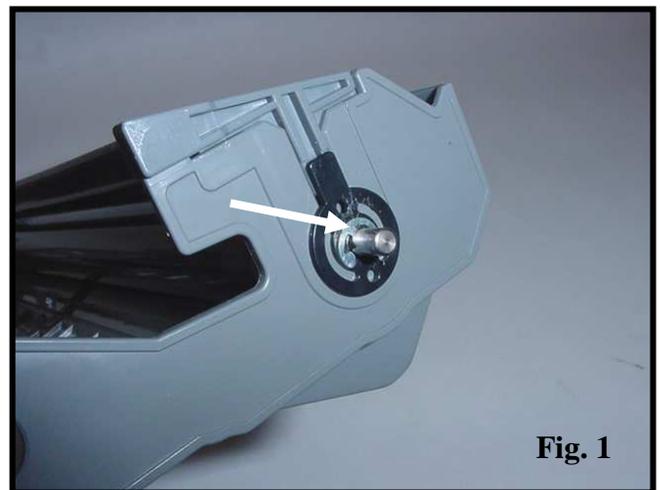


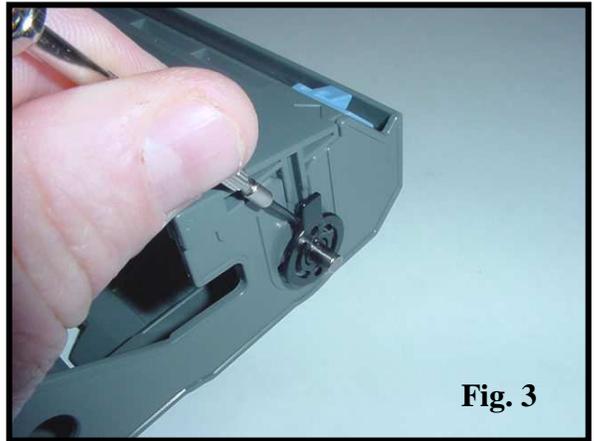
Fig. 1

2. Remove the C-ring from the drum axle (Fig. 2).

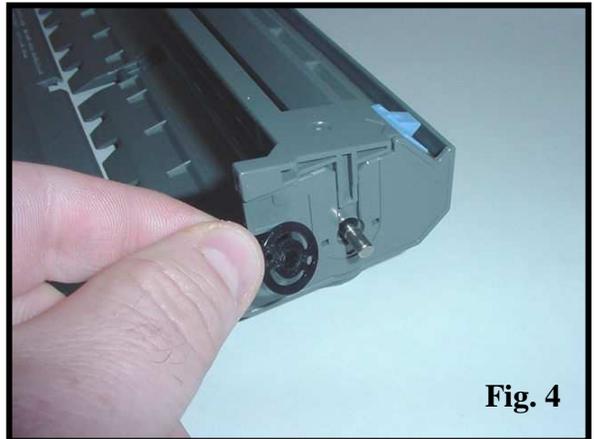


Fig. 2

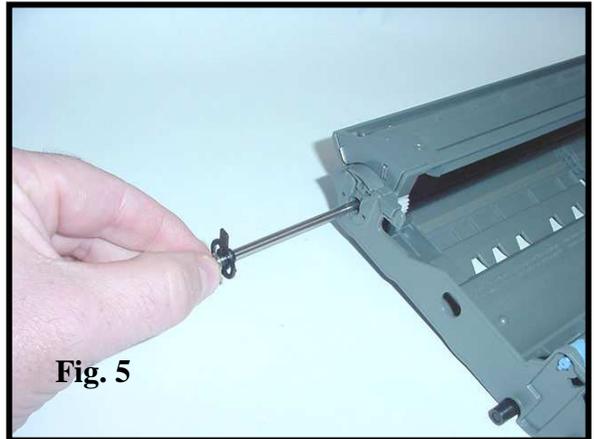
3. Use a small flat head screwdriver to gently pry out on the axle stabilizer (Fig. 3).



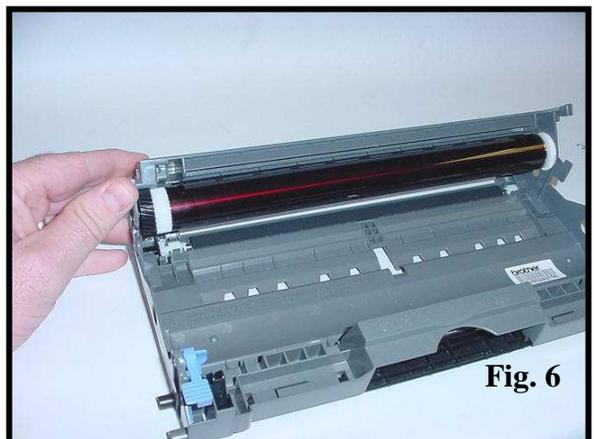
4. Remove the axle stabilizer (Fig. 4).



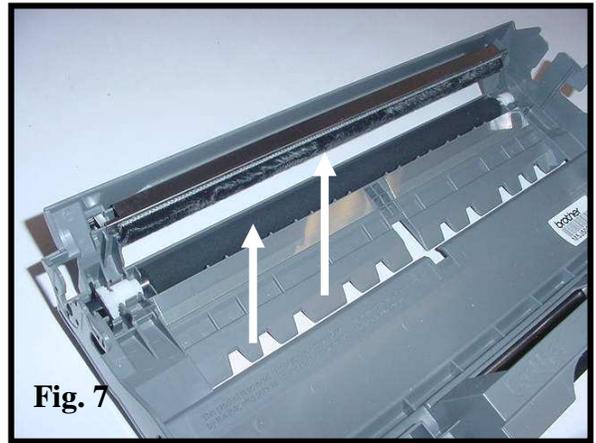
5. Remove the drum axle from the opposite side of the cartridge (Fig. 5).



6. Push up on the drum housing to separate it from the cartridge body (Fig. 6).



7. Clean the transfer roller and drum cleaning felt with compressed air (Fig. 7).



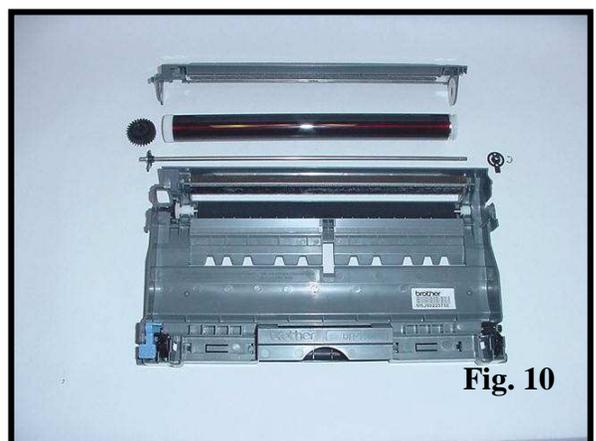
8. Remove the drum and gear from the drum housing (Fig. 8).



9. Clean the corona grid with compressed air (Fig. 9). Use a cotton swab with 99% Isopropyl alcohol to remove toner that has adhered to the corona wire.



10. Replace drum and reassemble cartridge in reverse order (Fig. 10).



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